

## KOSSAN PVAc ADHESIVE KA-D3315

KA-D3315 is water based polyvinyl acetate adhesive. It exhibits faster setting and forms a water resistance glue line upon 1 day curing. It is particularly suitable to laminate solid wood where short pressing time is required. The advantages of using KA-D3315 :

- a) Good bonding strength after cured.
- b) Water resistant glue line after 1 day cured.
- c) Able to cure at room temperature.
- d) Fast setting speed.
- e) Non-toxic.
- f) Easy to clean with water instead of organic solvent.

PROPERTIES	KA-D3315	KA-D300-H
Polymer	PVAc	
Appearance	Milky white liquid	Clear liquid
Total Solid	51 ± 2 %	
Viscosity @Brookfield (# 4 x 20 x 30°C)	8000 ± 1000 cps	
P.H	2.5 – 3.0	
Specific gravity	1.05 ± 0.02 g/ml	
Addition ratio ( Resin : Hardener ) % wt	100	5
Pot life after hardener		

### DIRECTION OF USE

Surface preparation must free from dust and grease and others contaminants.

Application by brush or roller.

- 1) Use dampened cloth to clean excessive glue.
- 2) Recommended glue spread: 250 – 300g/m<sup>2</sup>(1 side); 150g/m<sup>2</sup>(2 side)
- 3) Recommended load applied: 7N/mm<sup>2</sup>
- 4) Minimum press time: 15 minutes. Full strength can be achieved after 1 day.